

# FREE VIBRATION OF KINKED CANTILEVER WITH ATTACHED MASSES

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## Abstract

This paper analyses free vibration characteristics of a centrally kinked cantilever beam of unit mass carrying masses at the kink ( $m_k$ ) and at the tip ( $m_t$ ). Frequency factors are presented for the first two modes for different combinations of  $m_k, m_t$  and the kink angle  $\delta$ . A relationship of the form  $f(m_k, m_t, \delta) = m_k + m_t(4 + \frac{10}{3} \cos \delta + \frac{2}{3} \cos^2 \delta) = \text{constant}$  appears to give the same fundamental frequency for a given  $\delta$  and different combinations of  $[m_k, m_t]$ . Mode shapes as well as bending moments at the support and at the kink are also discussed. The utility of a discrete beam model in understanding the free vibration characteristics is also highlighted.

## Notation

$m_k$  = nondimensional kink mass

$m_t$  = nondimensional tip mass

$m_{ek}$  = effective kink mass

$m_{et}$  = effective tip mass

$M_k$  = bending moment at kink

$M_s$  = bending moment at support

$\delta$  = kink angle

$w$  = bending displacement

$w_t$  = tip displacement

$w_k$  = kink displacement

$EI$  = flexural rigidity

$E$  = Young's modulus

$I$  = moment of inertia

$\rho$  = mass density of beam

$A$  = area of beam cross section

$L$  = beam length

$K = [\omega_j^2 \rho A / EI]^{\frac{1}{4}}$

$y_j = (KL)_j$  = eigenvalue of  $j$  th mode of vibration

$C_j$  = mode shape constants

$\omega_j$  = frequency

$p_j$  = frequency factor

$\hat{M}_{stat}$  = static moment at support per unit tip deflection

$\hat{M}_{dyn}$  = dynamic moment at support per unit tip deflection

$D_s = \hat{M}_{dyn}/\hat{M}_{stat}$  at support

$D_k = M_k/M_s$

$F$  = flexibility matrix

$K_s$  = stiffness matrix

$M$  = mass matrix

$\alpha$  = mass ratio ( $\frac{m_{ek}}{m_{et}}$ )

## 1 Introduction

Free vibration of cantilevers carrying discrete masses along their length constitutes a fundamental problem in acoustics, seismology, flexible manipulators and a variety of other engineering applications. This classical problem has been approached at different levels of approximation ranging from the simplest discrete model of a massless beam with flexural rigidity to Timoshenko models which take into account shear deformation as well as rotary inertia<sup>1</sup>. Extensive work has been done using the massless beam formulation for analyzing the seismic response of multistoried buildings<sup>2,3</sup>. Similarly, a large amount of results are also available for straight beams with only a tip mass<sup>4,5</sup> or a system of masses<sup>6</sup>. Continuous beam formulation for a kinked cantilever carrying a tip mass and central mass using Euler - Bernoulli theory appears not to have been studied analytically. One of the reasons for this lacuna might be the explosive growth of numerical methods for vibration and modal analysis in the past few decades. Notwithstanding this situation, it is important to extend analytical methods to gain better insight for engineering design.

A kinked cantilever beam, as shown in Figure 1, is a viable model of a two link flexible manipulator with  $m_k$  representing a motor and  $m_t$  the payload. In flexible manipulators with rotary joints, the joints permit free rotation of link during the motion of the payload, however, the rotations at the joints are stopped by control (actuator) torques once the payload reaches a desired destination. This maneuver typically induces vibrations in the flexible manipulator and suppression of unwanted vibration is an important problem in flexible manipulators<sup>7</sup>. The two link manipulator can be modeled as a single cantilever with a kink of some angle  $\delta$  with the torques  $M_k$  and  $M_s$  representing the bending moments at the kink and support, respectively. Another example of a kinked cantilever situation arises in plastic bending under impact at the kink<sup>8</sup>. The resulting response after the kink formation is the free vibration of a kinked elastic beam. In addition, attaching masses to reduce noise and vibration levels have been widely used for beams, plates and shells<sup>9</sup>. Although the emphasis in vibration engineering is on reducing acoustic radiation, it is important to understand the dynamic stress levels during free or forced vibration. Hence, understanding free vibration characteristics of a kinked cantilever carrying masses can help

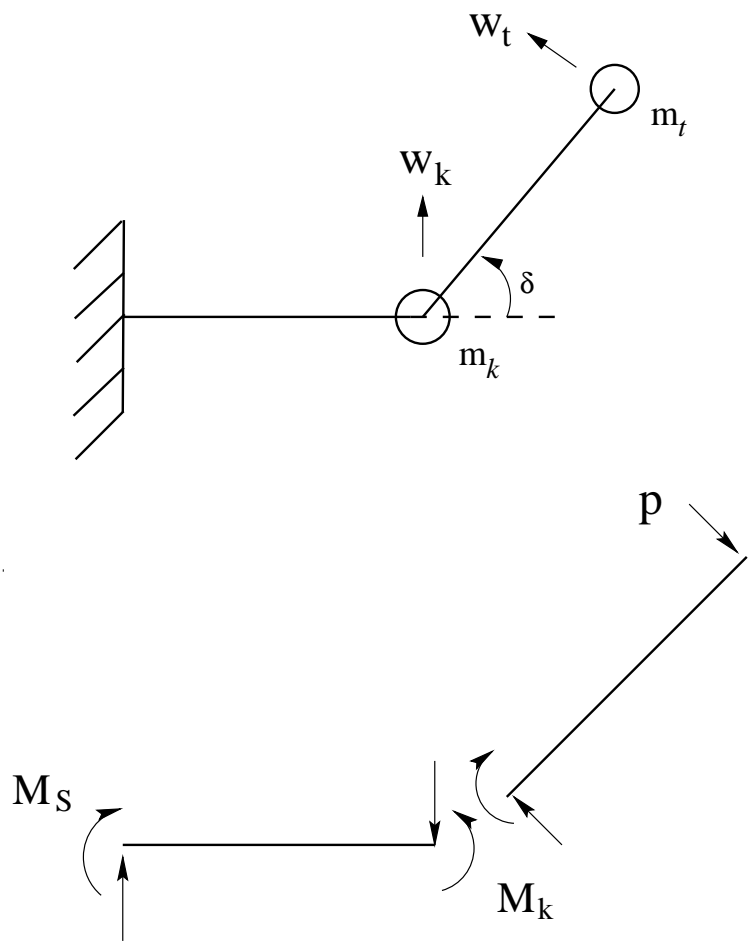


Figure 1: A Kinked Cantilever

in evolving better active or passive control schemes in the case of flexible manipulators, better design procedures in impact engineering or reducing acoustic radiation.

This paper deals with the effect of varying tip mass and the central mass on free vibration characteristics of a kinked cantilever beam. Non-dimensional design factors for the natural frequencies, mode shapes and bending moments are provided in the form of tables, charts and graphs for ready reference to the designer. Analytical results derived in this paper are verified using a commercial FEM software package. This paper is arranged as follows: Section 2 presents the mathematical formulation of expressions for the frequencies, mode shapes and the bending moments of a kinked beam. Section 3 describes, in brief, the FE model used to validate the analytical results. Section 4 presents and discusses the numerical results obtained from analytical and FE models. The results of the analytical model appear to be in general agreement with the FEM results but they deviate for large kink angles. A relationship in the form  $f(m_k, m_t, \delta) = m_k + m_t(4 + \frac{10}{3} \cos \delta + \frac{2}{3} \cos^2 \delta) = \text{constant}$  appears to give the same fundamental frequency for a given  $\delta$  and different combinations of  $m_k$  and  $m_t$ . Section 5 presents the conclusions of this paper.

## 2 Mathematical Formulation

The free vibration of a cantilever beam is governed by the well-known partial differential equation

$$EI \frac{\partial^4 w}{\partial x^4} + \rho A \frac{\partial^2 w}{\partial t^2} = 0. \quad (1)$$

where  $w$  is the transverse deflection,  $EI$  is flexural rigidity,  $\rho$  is mass density and  $A$  is cross sectional area.

The above partial differential equation can be solved by the well known technique of separation of variables. For a kinked cantilever of total length  $L$ , we consider a solution of the form  $w_i(x, t) = X_i(x)T(t)$  where  $i = 1, 2$ , denotes the two halves of the beam. The mode shapes  $X_1$  and  $X_2$  for the two halves of the beam are of the form

$$\begin{aligned} X_1 &= C_1 \cos(Kx) + C_2 \sin(Kx) + C_3 \cosh(Kx) + C_4 \sinh(Kx) \\ X_2 &= C_5 \cos(Kx) + C_6 \sin(Kx) + C_7 \cosh(Kx) + C_8 \sinh(Kx) \end{aligned} \quad (2)$$

where  $K^4 = \frac{\omega_i^2 \rho A}{EI}$ .

The boundary conditions to determine the constants  $C_j$  are as follows.

At the fixed support,

$$w_1 = w'_1 = 0 \quad (3)$$

The bending displacement continuity at the kink stipulates

$$w_1 \cos \delta = w_2 \quad (4)$$

The shear force balance at the kink, taking an effective mass of  $m_k + (m_t + 1/2) \sin \delta$ , gives

$$EI(w_1''' - w_2''' \cos \delta) = [m_k + (m_t + 1/2) \sin \delta] \ddot{w}_1 \quad (5)$$

At the kink, the continuity of slope and bending moment requires

$$\begin{aligned} w_1' &= w_2' \\ w_1'' &= w_2'' \end{aligned} \quad (6)$$

Finally, at the free end

$$\begin{aligned} w_2'' &= 0 \\ EIw_2''' &= m_t \ddot{w}_2. \end{aligned} \quad (7)$$

In the above equations ( $'$ ) and ( $\ddot{\phantom{x}}$ ) denote derivatives with respect to  $x$  and  $t$  respectively. Thus, there are two boundary conditions at both the free end and the fixed end, and four conditions at the kink giving a total of 8 equations for 8 unknown coefficients  $C_j$ . Substitution of assumed solutions (2) in the boundary conditions lead to the eigen equation

$$F(KL)[C_1 \dots C_8]^T = 0. \quad (8)$$

where  $F(KL)$  is an 8x8 matrix whose elements are given in the Appendix. For non-trivial solutions,  $\det(F) = 0$  gives the equation for the natural frequencies as a function of  $m_k$ ,  $m_t$  and  $\delta$ . The roots of this equation give positive values of  $KL$  which are used to obtain the frequencies and the coefficients  $C_j$ . The eigenvalue  $y_j = KL$  is related to the frequency  $\omega_j$  by

$$\omega_j = \left(\frac{y_j}{L}\right)^2 \sqrt{\frac{EI}{\rho A}} \quad (9)$$

The equations (8) and (9) were solved numerically for various sets of values of  $m_k$ ,  $m_t$  and  $\delta$  and these results are presented and discussed in detail in section 4. A frequency factor,  $p_j$ , is helpful in presenting the results and is defined as the ratio of the frequency of a kinked beam for a given  $(m_k, m_t, \delta)$  to the frequency of a straight beam with no attached masses. For mode 1 ( $j=1$ ) and mode 2 ( $j=2$ ),  $p_j$  is given by

$$p_j = \frac{\omega_j(m_k, m_t, \delta)}{\omega_j(0, 0, 0)} \quad (10)$$

## 2.1 Bending Moments

The bending moments of the kinked cantilever beam can be obtained from the Euler-Bernoulli beam theory. At the mid-point of the kinked beam,  $x = L/2$ , the moment at the kink in terms of  $y = KL$  is given by

$$M_k = \frac{EIy^2}{L^2}[-C_1 \cos \frac{y}{2} - C_2 \sin \frac{y}{2} + C_3 \cosh \frac{y}{2} + C_4 \sinh \frac{y}{2}] \quad (11)$$

At the support,  $x = 0$ , the moment is given by  $M_s = -2EIC_1y^2/L^2$ . The ratio of the moments at the kink and support, denoted by  $D_k$ , is given by

$$D_k = \frac{M_k}{M_s} = \frac{1}{2}[\cos \frac{y}{2} + \frac{C_2}{C_1} \sin \frac{y}{2} - \frac{C_3}{C_1} \cosh \frac{y}{2} - \frac{C_4}{C_1} \sinh \frac{y}{2}] \quad (12)$$

The dynamic bending moment normalized with respect to a unit tip deflection is

$$\hat{M}_{dyn} = \frac{EIX''(0)}{X_2(L)} \quad (13)$$

In order to compare the dynamic bending moment with the static situation, a static load  $P$  at the tip is considered (see figure 1). In the static case the bending moment at the support is given as

$$M_{stat} = \frac{PL}{2}(1 + \cos \delta) \quad (14)$$

The corresponding tip deflection is given by

$$\frac{PL^3}{24EI}[4 + 3 \cos \delta + \cos^2 \delta] \quad (15)$$

Hence, the bending moment per unit tip deflection is given by

$$\hat{M}_{stat} = \frac{3EI}{L^2} \frac{4(1 + \cos \delta)}{4 + 3 \cos \delta + \cos^2 \delta} \quad (16)$$

For the straight beam with  $\delta = 0$ ,  $\hat{M}_{stat} = 3EI/L^2$ . It is useful to define the ratio of  $\hat{M}_{dyn}$  to  $\hat{M}_{stat}$  for a straight beam as  $D_s$ , given by

$$D_s = \frac{\hat{M}_{dyn}}{3(\frac{EI}{L^2})} \quad (17)$$

It may be noted that  $\hat{M}_{stat}$  is zero for  $\delta = \pi$  (see equation 16).

The quantity  $D_k$  is the ratio of bending moment at the kink to that at the support under dynamic condition. Thus the dynamic bending moment factors  $D_s$  and  $D_k$  provide the amplification in bending moments due to free vibrations. In section 4, numerical values of bending moments and the ratios discussed above are presented for various values of  $m_k$ ,  $m_t$  and  $\delta$ .

## 2.2 Discrete Analysis of the Kinked Beam

A discrete model of a continuous system often helps in understanding the dynamic characteristics with regard to frequencies, displacements and moments. In this section, a discrete model, with the beam assumed to be massless, is derived. The discrete model gives inaccurate results for

small values of  $m_k$  and  $m_t$ , however, it is shown that the discrete element model predicts many important features of the continuous kinked beam system.

Assuming that  $E$ ,  $I$  and  $L$  are unity, the flexibility matrix of a discrete kinked beam is given by

$$F = \frac{1}{48} \begin{bmatrix} 2 & 3 + 2 \cos \delta \\ 3 + 2 \cos \delta & 8 + 6 \cos \delta + 2 \cos^2 \delta \end{bmatrix};$$

The stiffness and mass matrices are given as

$$\begin{aligned} K_s &= F^{-1} \\ M &= \begin{bmatrix} m_{ek} & 0 \\ 0 & m_{et} \end{bmatrix} \end{aligned} \quad (18)$$

where  $m_{ek} = m_k + m_t \sin \delta$ ;  $m_{et} = m_t$ . Expanding  $|K_s - M\omega^2| = 0$  gives the frequency equation

$$\omega^4 - \left(\frac{96}{7}\right)\left(\frac{1}{m_{et}} + \frac{4 + 3 \cos \delta + \cos^2 \delta}{m_{ek}}\right)\omega^2 + \frac{48^2}{7} \frac{1}{m_{ek}m_{et}} = 0$$

From the above equation, we conclude that the product of  $\omega_1^2 \omega_2^2$  is invariant with respect to the product  $m_{ek}m_{et}$ . Defining a mass ratio  $\alpha = \frac{m_{ek}}{m_{et}}$  the individual values of  $\omega_1^2, \omega_2^2$  are

$$\omega_{1,2}^2 = \frac{48}{7m_{ek}} [(\alpha + 4 + 3 \cos \delta + \cos^2 \delta) \pm \sqrt{(\alpha + 4 + 3 \cos \delta + \cos^2 \delta)^2 - 7\alpha}] \quad (19)$$

The fundamental frequency is given by,

$$\omega_1^2 = \frac{48}{7m_{ek}} (\alpha + 4 + 3 \cos \delta + \cos^2 \delta) \left[1 - \sqrt{1 - \frac{7\alpha}{(\alpha + 4 + 3 \cos \delta + \cos^2 \delta)^2}}\right] \quad (20)$$

Assuming  $\frac{7\alpha}{(\alpha + 4 + 3 \cos \delta + \cos^2 \delta)^2} \ll 1$ , we get

$$\omega_1^2 = \frac{24}{m_{ek} + m_{et}(4 + 3 \cos \delta + \cos^2 \delta)} \quad (21)$$

The above result implies that the fundamental frequency will not change if  $m_{ek} + m_{et}(4 + 3 \cos \delta + \cos^2 \delta)$  is held constant. Recalling that  $m_{ek} = m_k + m_t \sin \delta$  and  $m_{et} = m_t$ , the condition yields  $m_k + m_t(4 + 3 \cos \delta + \sin \delta + \cos^2 \delta) = C$ , a constant, for constant fundamental frequency. As an example, when  $\delta = 0$ , the iso-frequency locus of  $\omega_1$  in the  $m_k - m_t$  plane is a straight line  $m_k + 8m_t = C$ . Figure 2 shows the  $\omega_1$  locus for  $C = 20$ . In the same figure  $\omega_2$  and  $\omega_1\omega_2$  loci are also shown with all the loci passing through (2, 4) and (16, 0.5) in the  $m_k - m_t$  plane. These observations are useful in discussing the frequency results for the continuous kinked beam presented in Section 4.

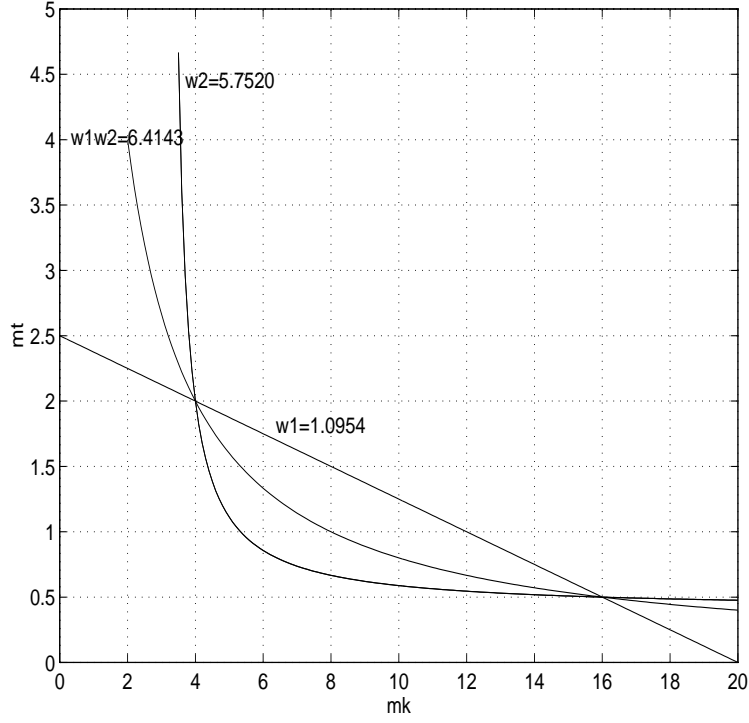


Figure 2: Variations of  $\omega_1, \omega_2$  and  $\omega_1\omega_2$  with  $m_k$  and  $m_t$

The ratio of tip displacement to kink displacement in the fundamental mode is only a function of  $\alpha$

$$\frac{\delta_t}{\delta_k} = \frac{256 + 25\alpha}{80 + 10\alpha};$$

The bending moment at the support per unit tip deflection in the fundamental mode also depends only on  $\alpha$ .

$$\frac{M_s}{\delta_t} = 24\left(\frac{\alpha + 8}{7}\right)\left(\frac{5}{16 - [(\alpha + 8)(1 - \sqrt{(1 - \frac{7\alpha}{(\alpha+8)^2})})]} + \frac{2}{\alpha}\right)\left(1 - \sqrt{(1 - \frac{7\alpha}{(\alpha + 8)^2})}\right) \quad (22)$$

### 3 Finite Element Analysis

In order to assess the validity of the results obtained using the Euler-Bernoulli beam model, a FE analysis was undertaken. The beam is modeled using four 2-D beam elements as shown in figure 3 which also shows a typical beam element. Each element has two nodes and each node has 3 degrees of freedom so that it can translate in X and Y directions and rotate in XY plane. For the node at the fixed end all the degrees of freedom are arrested. A mass element is attached at the tip and at the kink. A commercial FEM package NISA is used to solve the eigenvalue problem using a conventional, subspace iteration method for fixed values of  $E, I, A, L$  and for different



combinations of  $m_k, m_t$  and  $\delta$ . Results for the frequencies, and mode shapes, and comparison of the FEM results with the analytical results are discussed in section 4.

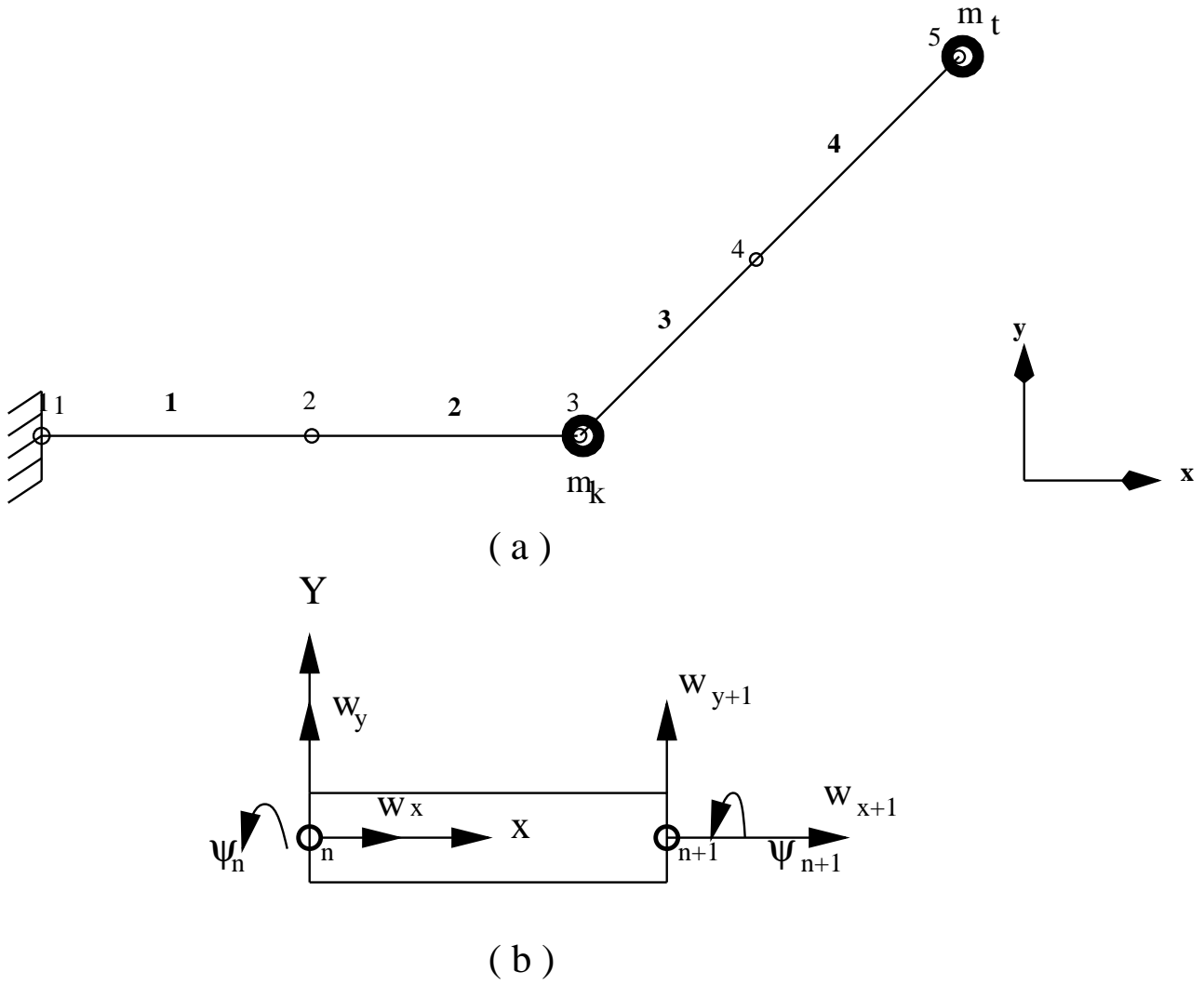


Figure 3: (a) FEM model of kinked beam (b) A typical element of the model

## 4 Results and Discussion

In this section, results related to the natural frequencies, mode shapes and bending moments in a kinked cantilever with masses attached at the kink and free end are presented and discussed. Only the effect of  $m_k, m_t$  and  $\delta$  on the free vibration characteristics are considered although  $E, I, L$  also affect the free vibration characteristics.

## Frequency Analysis

To obtain frequency factors, equation (8) was solved numerically using the software package Matlab<sup>10</sup> and  $KL$  was obtained for various values of  $m_k$ ,  $m_t$  and  $\delta$ . Once  $KL$  is known, the frequency  $\omega_j$  and the frequency factor  $p_j$  is obtained from equations (9) and (10) respectively. The FEM results, as mentioned before, were obtained from NISA.

Frequency factors and the FEM results are tabulated in Table 1 for the first two modes for different combinations of  $m_k$ ,  $m_t$  and  $\delta$ . As the values of attached masses increase, the frequency factors drop as seen in Table 1. It can be also seen from figures 4 and 5, that as the kink angle increase the frequency factors increase in mode 1 and decrease in mode 2 for a given combination of  $m_k$  and  $m_t$ . It may be noted that the fundamental frequency increases roughly 3 times as the kink angle increases from 0 to  $\pi$ . For a  $90^\circ$  kink, the increase in fundamental frequency is about 30% from its value for a straight beam. Thus, the kink effect becomes more pronounced after  $90^\circ$ .

It may be noted that the FEM and analytical results in Table 1 are in good agreement except at large kink angles for some combinations of  $m_k$  and  $m_t$ . A possible reason for this discrepancy could be that in the FEM model the nodes were allowed to translate in axial direction and hence axial vibration is not arrested. Regarding the mode 2 frequency factors displayed in figure 5, there is an unexplained deviation in the trend for  $m_k = 0, m_t = 1$  around  $\delta = 150^\circ$ . This combination of  $m_k, m_t$  and  $\delta$  also results in large unexplained values for mode shape coefficients in Table 2.

For a given kink angle it is possible to find an infinite number of  $m_k$  and  $m_t$  combinations that give the same fundamental frequency. These combinations appear to fit the equation  $m_k + m_t(4 + \frac{10}{3} \cos \delta + \frac{2}{3} \cos^2 \delta) = \text{constant}$ . This result was obtained after trial and error and was motivated by the discrete beam analysis presented in section 2 which shows that  $m_k + [4 + 3 \cos \delta + \cos^2 \delta + \sin \delta]m_t = \text{constant}$ . It may be noted that the expression inside the bracket,  $(4 + \frac{10}{3} \cos \delta + \frac{2}{3} \cos^2 \delta)$ , is equal to 8 when  $\delta = 0$  as required by the discrete model. It should, however, be noted that the above fit is not accurate for low values of  $m_k$  and  $m_t$ , or for high kink angles. For a hairpin like kinked beam, e.g.  $\delta = 175^\circ$ , the loci of iso-frequency points are curved as shown in figure 6. For smaller kink angles the loci are nearly straight as shown in figure 7.

## Mode Shapes

The solution of equation (8) also yields  $C_j$ ,  $j = 1, \dots, 8$  which determine the mode shapes for the kinked cantilever. The mode shapes for  $m_k = m_t = 0$  for different kink angles are presented in figures 8 and 9. The mode shapes for  $m_k = m_t = 1$  for different kink angles are shown in figures 10 and 11.

Mode shape coefficients for various sets of  $m_k$  and  $m_t$  for the first two modes are given in Tables 2 and 3. It is possible to use this information to construct the mode shapes for all the combinations of  $m_k, m_t$  and  $\delta$  by means of interpolation. Table 2 applies for the first mode of vibration in which both segments of the kinked beam bend in the same direction. Table 3 applies for the second mode of vibration where the two segments bend in opposite directions. This is

Table 1: FREQUENCY FACTORS FOR KINKED BEAM

|       |       |             | MODE 1     | MODE 1 | MODE 2     | MODE 2 |
|-------|-------|-------------|------------|--------|------------|--------|
| $m_k$ | $m_t$ | $\delta$    | ANALYTICAL | FEM    | ANALYTICAL | FEM    |
| 0     | 0     | $0^\circ$   | 1.0000     | 1.0000 | 1.0000     | 1.0000 |
| 0     | 1     | -           | 0.4430     | 0.4449 | 0.7375     | 0.7539 |
| 1     | 1     | -           | 0.4256     | 0.4276 | 0.4297     | 0.4437 |
| 8     | 1     | -           | 0.3380     | 0.3397 | 0.2235     | 0.2317 |
| 80    | 10    | -           | 0.1128     | 0.1134 | 0.0727     | 0.0755 |
| 0     | 0     | $30^\circ$  | 1          | 1.0299 | 0.8149     | 0.8674 |
| 0     | 1     | -           | 0.4432     | 0.4577 | 0.4592     | 0.511  |
| 1     | 1     | -           | 0.4318     | 0.4348 | 0.3485     | 0.3790 |
| 8     | 1     | -           | 0.3409     | 0.3433 | 0.2142     | 0.2206 |
| 80    | 10    | -           | 0.1134     | 0.1144 | 0.0708     | 0.0728 |
| 0     | 0     | $60^\circ$  | 1.1136     | 1.1271 | 0.6897     | 0.6977 |
| 0     | 1     | -           | 0.5000     | 0.5012 | 0.3557     | 0.3658 |
| 1     | 1     | -           | 0.4773     | 0.4772 | 0.2922     | 0.2998 |
| 8     | 1     | -           | 0.3636     | 0.3627 | 0.1978     | 0.2018 |
| 80    | 10    | -           | 0.1136     | 0.1144 | 0.0653     | 0.0660 |
| 0     | 0     | $90^\circ$  | 1.3295     | 1.3159 | 0.5789     | 0.5808 |
| 0     | 1     | -           | 0.5909     | 0.5859 | 0.2922     | 0.2942 |
| 1     | 1     | -           | 0.5455     | 0.5504 | 0.2450     | 0.2489 |
| 8     | 1     | -           | 0.3864     | 0.3891 | 0.1815     | 0.1854 |
| 80    | 10    | -           | 0.1250     | 0.1259 | 0.0599     | 0.0603 |
| 0     | 0     | $150^\circ$ | 2.0114     | 2.2520 | 0.4537     | 0.4733 |
| 0     | 1     | -           | 0.8636     | 0.8788 | 0.2577     | 0.3187 |
| 1     | 1     | -           | 0.7955     | 0.8010 | 0.1960     | 0.2169 |
| 8     | 1     | -           | 0.4545     | 0.4577 | 0.1615     | 0.1659 |
| 80    | 10    | -           | 0.1477     | 0.1488 | 0.0544     | 0.0547 |
| 0     | 0     | $175^\circ$ | 2.5909     | 2.6777 | 0.4483     | 0.4620 |
| 0     | 1     | -           | 0.9205     | 0.9303 | 0.3721     | 0.4469 |
| 1     | 1     | -           | 0.8750     | 0.8811 | 0.2105     | 0.2244 |
| 8     | 1     | -           | 0.4773     | 0.4806 | 0.1597     | 0.1659 |
| 80    | 10    | -           | 0.1477     | 0.1488 | 0.0544     | 0.0547 |

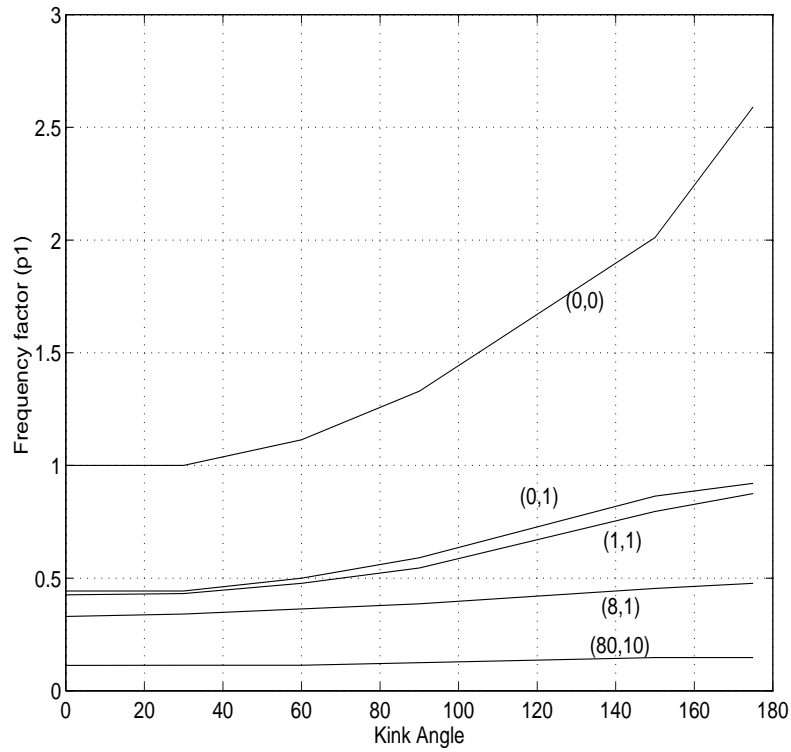


Figure 4: Mode 1 frequency factor vs Kink angle ( $\delta$ ) for different  $(m_k, m_t)$

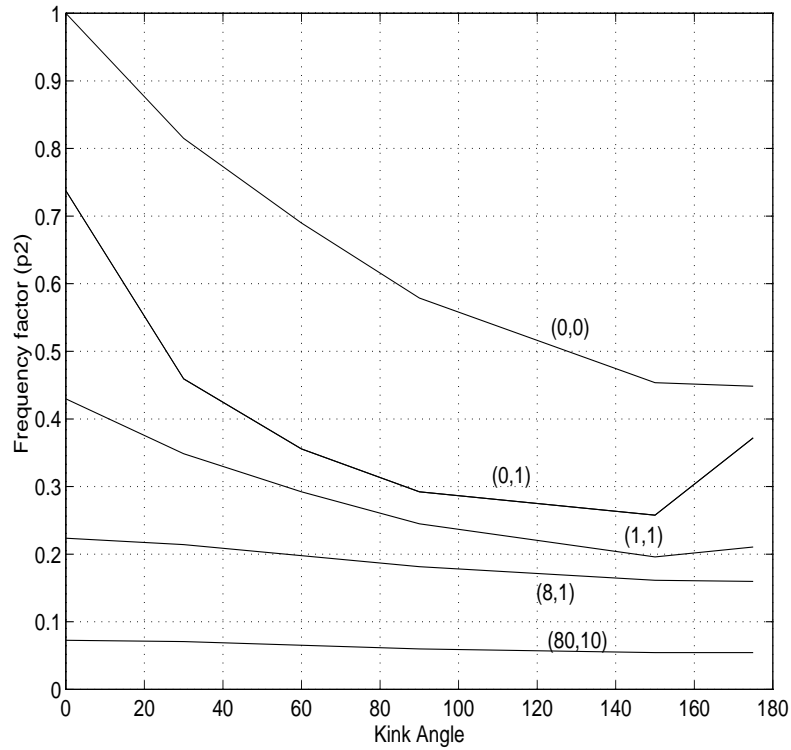


Figure 5: Mode 2 frequency factor vs Kink angle ( $\delta$ ) for different  $(m_k, m_t)$

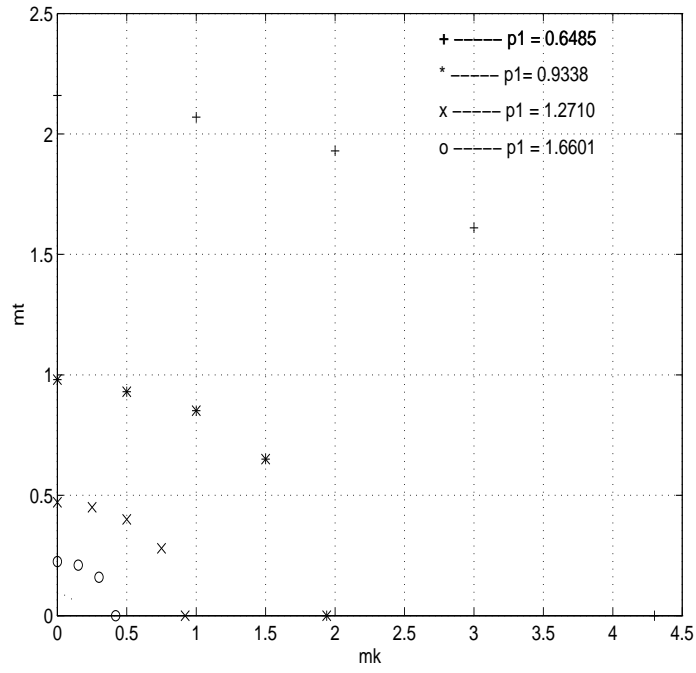


Figure 6: Iso-frequency chart for a  $175^\circ$  kink

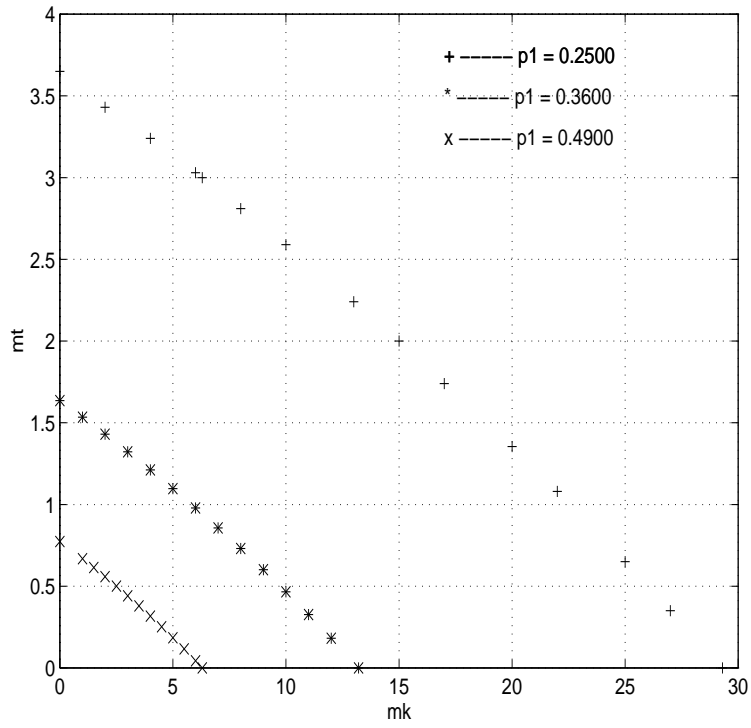


Figure 7: Iso-frequency chart for a  $0^\circ$  kink

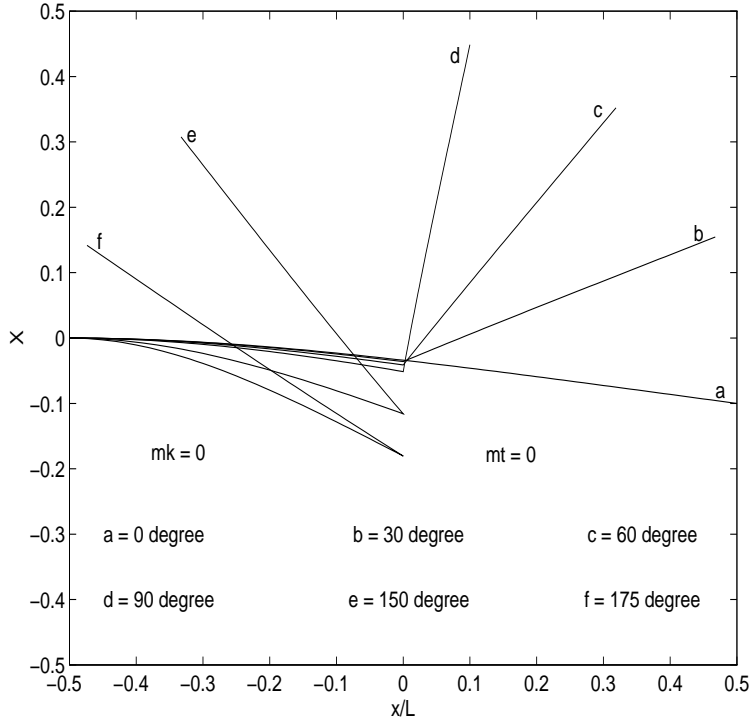


Figure 8: Mode 1 for  $m_k = m_t = 0$

indicated by a negative sign for the amplitude ratios presented in Table 4.

The ratio of bending displacements at the tip ( $w_t$ ) and at the kink ( $w_k$ ) presented in Table 4 decreases with increasing kink angle, and for kink angles larger than  $90^\circ$ , deviations from this trend are noted. There is a good agreement between analytical results and results obtained from FEM, and it can be observed that for large values of  $m_k$  or  $m_t$ , the kinked cantilever beam can be reasonably approximated by a discrete model as described in section 2.

The ratio of  $w_k$  to  $w_t$  is important in controlling the vibrations of flexible robots. As an example, consider a 2-link flexible manipulator that delivers a payload to its destination at a velocity of  $v_t$  with a kink angle of  $60^\circ$ . Assuming  $m_k = 8$  and  $m_t = 1$ , the frequencies are  $\omega_1 = 1.278 \text{ rad/sec}$  and  $\omega_2 = 4.35 \text{ rad/sec}$  for a beam of unit length. Let  $A_{1t}$  and  $A_{2t}$  be the amplitudes of resulting free vibrations at the tip in mode 1 and mode 2, respectively. Assuming the velocity at the kink be  $v_k$ , it is possible to use Table 4 to adjust the velocities  $v_t$  and  $v_k$  such that the amplitude of free vibration at the tip is minimum. Theoretically it is possible to achieve a zero amplitude of free vibration at the tip. Of course, in this example only the first two modes of vibrations are assumed to be excited. In the general problem the above assumption may not hold, and higher order modes may also be required to predict correct response of the kinked beam.

Table 2: MODE SHAPE COEFFICIENTS FOR MODE 1

| $\delta$    | $m_k$ | $m_t$ | $C_1$ | $C_2$   | $C_3$ | $C_4$    | $C_5$   | $C_6$   | $C_7$    | $C_8$   |
|-------------|-------|-------|-------|---------|-------|----------|---------|---------|----------|---------|
| $0^\circ$   | 0     | 0     | 1     | -0.7341 | -1    | 0.7341   | 1       | -0.7341 | -1       | 0.7341  |
|             | 0     | 1     | 1     | -0.8650 | -1    | 0.8650   | 0.9999  | -0.8649 | -0.9999  | 0.8648  |
|             | 1     | 1     | 1     | -0.9678 | -1    | 0.9678   | 0.8945  | -0.8173 | -0.8805  | 0.7485  |
|             | 8     | 1     | 1     | -1.4340 | -1    | 1.4340   | 0.5032  | -0.6146 | -0.4515  | 0.3298  |
|             | 80    | 10    | 1     | -2.5144 | -1    | 2.5144   | 0.4307  | -0.7665 | -0.4116  | 0.5842  |
| $30^\circ$  | 0     | 0     | 1     | -0.7617 | -1    | 0.7617   | 0.9609  | -0.6772 | -0.8445  | 0.5929  |
|             | 0     | 1     | 1     | -0.8791 | -1    | 0.8791   | 0.9913  | -0.8305 | -0.9442  | 0.8111  |
|             | 1     | 1     | 1     | -0.9830 | -1    | 0.9830   | 0.8842  | -0.7841 | -0.8256  | 0.6956  |
|             | 8     | 1     | 1     | -1.4479 | -1    | 1.4479   | 0.4947  | -0.5896 | -0.4108  | 0.2909  |
|             | 80    | 10    | 1     | -2.5329 | -1    | 2.5329   | 0.4181  | -0.7373 | -0.3884  | 0.5487  |
| $60^\circ$  | 0     | 0     | 1     | -0.7195 | -1    | 0.7195   | 1.0578  | -0.5336 | -0.6513  | 0.4204  |
|             | 0     | 1     | 1     | -0.7671 | -1    | 0.7671   | 1.1352  | -0.7934 | -0.9624  | 0.8299  |
|             | 1     | 1     | 1     | -0.8981 | -1    | 0.8981   | 0.9867  | -0.7408 | -0.8059  | 0.6778  |
|             | 8     | 1     | 1     | -1.4294 | -1    | 1.4294   | 0.5081  | -0.5399 | -0.3318  | 0.2157  |
|             | 80    | 10    | 1     | -2.5074 | -1    | 2.5074   | 0.4084  | -0.6854 | -0.3484  | 0.4842  |
| $90^\circ$  | 0     | 0     | 1     | -0.6594 | -1    | 0.6594   | 1.1884  | -0.2516 | -0.2295  | 0.0324  |
|             | 0     | 1     | 1     | -0.5390 | -1    | 0.5390   | 1.4601  | -0.7247 | -1.0606  | 0.9251  |
|             | 1     | 1     | 1     | -0.7452 | -1    | 0.7452   | 1.1896  | -0.6598 | -0.7915  | 0.6644  |
|             | 8     | 1     | 1     | -1.4116 | -1    | 1.4116   | 0.5163  | -0.4579 | -0.1951  | 0.0848  |
|             | 80    | 10    | 1     | -2.4846 | -1    | 2.4846   | 0.3843  | -0.5985 | -0.2776  | 0.3739  |
| $150^\circ$ | 0     | 0     | 1     | -0.7208 | -1    | 0.7208   | 0.8453  | 0.4882  | 2.0752   | -2.1691 |
|             | 0     | 1     | 1     | 1.4715  | -1    | -1.4715  | 4.9379  | -0.5271 | -3.8153  | 3.5671  |
|             | 1     | 1     | 1     | -0.1647 | -1    | 0.1647   | 2.1385  | -0.3559 | -1.0582  | 0.9145  |
|             | 8     | 1     | 1     | -1.4459 | -1    | 1.4459   | 0.4539  | -0.2598 | 0.1737   | -0.2713 |
|             | 80    | 10    | 1     | -2.5328 | -1    | 2.5328   | 0.2798  | -0.3742 | -0.0771  | 0.0800  |
| $175^\circ$ | 0     | 0     | 1     | -0.7596 | -1    | 0.7596   | 0.4897  | 0.7074  | 3.6960   | -2.1691 |
|             | 0     | 1     | 1     | 26.8455 | -1    | -26.8455 | 49.8275 | -2.3398 | -48.4828 | 46.5149 |
|             | 1     | 1     | 1     | 1.0607  | -1    | -1.0607  | 4.2824  | -0.3376 | -2.9800  | 2.7592  |
|             | 8     | 1     | 1     | -1.4391 | -1    | 1.4391   | 0.4453  | -0.2240 | 0.2485   | -0.3438 |
|             | 80    | 10    | 1     | -2.5250 | -1    | 2.5250   | 0.2622  | -0.3368 | -0.0402  | 0.0277  |

Table 3: MODE SHAPE COEFFICIENTS FOR MODE 2

| $\delta$    | $m_k$ | $m_t$ | $C_1$ | $C_2$   | $C_3$ | $C_4$  | $C_5$   | $C_6$   | $C_7$   | $C_8$   |
|-------------|-------|-------|-------|---------|-------|--------|---------|---------|---------|---------|
| $0^\circ$   | 0     | 0     | 1     | -1.0185 | -1    | 1.0185 | 1       | -1.0185 | -0.9997 | 1.0181  |
|             | 0     | 1     | 1     | -1.0060 | -1    | 1.0060 | 0.9999  | -1.0061 | -0.9998 | 1.0058  |
|             | 1     | 1     | 1     | -1.2857 | -1    | 1.2857 | -0.2806 | -1.2444 | 1.8464  | -1.8358 |
|             | 8     | 1     | 1     | -1.9881 | -1    | 1.9881 | -1.6194 | -0.6874 | 2.9547  | -2.9305 |
|             | 80    | 10    | 1     | -3.4869 | -1    | 3.4869 | -2.1743 | 0.8403  | 2.6279  | -2.9910 |
| $30^\circ$  | 0     | 0     | 1     | -1.0985 | -1    | 1.0985 | 0.3995  | -1.3732 | 2.0224  | -1.9933 |
|             | 0     | 1     | 1     | -1.2262 | -1    | 1.2262 | -0.1308 | -1.1886 | 1.8176  | -1.8088 |
|             | 1     | 1     | 1     | -1.4239 | -1    | 1.4239 | -0.6603 | -1.0697 | 2.2806  | -2.2694 |
|             | 8     | 1     | 1     | -2.0519 | -1    | 2.0519 | -1.6951 | -0.6050 | 3.0424  | -3.0173 |
|             | 80    | 10    | 1     | -3.5849 | -1    | 3.5849 | -2.2148 | 0.9225  | 2.6697  | -3.0573 |
| $60^\circ$  | 0     | 0     | 1     | -1.1627 | -1    | 1.1627 | -0.1461 | -1.3411 | 3.8169  | -3.7784 |
|             | 0     | 1     | 1     | -1.3512 | -1    | 1.3512 | -0.5302 | -0.9013 | 2.4185  | -2.4120 |
|             | 1     | 1     | 1     | -1.5309 | -1    | 1.5309 | -0.8641 | -0.7959 | 2.5424  | -2.5339 |
|             | 8     | 1     | 1     | -2.1543 | -1    | 2.1543 | -1.7940 | -0.4477 | 3.1800  | -3.1544 |
|             | 80    | 10    | 1     | -3.7572 | -1    | 3.7572 | -2.2704 | 1.0711  | 2.7337  | -3.1672 |
| $90^\circ$  | 0     | 0     | 1     | -1.2378 | -1    | 1.2378 | -0.6265 | -1.1328 | 4.9242  | -4.8734 |
|             | 0     | 1     | 1     | -1.4221 | -1    | 1.4221 | -0.6437 | -0.5666 | 2.6044  | -2.6046 |
|             | 1     | 1     | 1     | -1.6177 | -1    | 1.6177 | -0.9351 | -0.5013 | 2.6453  | -2.6425 |
|             | 8     | 1     | 1     | -2.3014 | -1    | 2.3014 | -1.9401 | -0.2666 | 3.3715  | -3.3437 |
|             | 80    | 10    | 1     | -4.0067 | -1    | 4.0067 | -2.3806 | 1.2752  | 2.8560  | -3.3549 |
| $150^\circ$ | 0     | 0     | 1     | -1.5685 | -1    | 1.5685 | -1.6262 | -1.1656 | 6.1934  | -6.0757 |
|             | 0     | 1     | 1     | -1.2433 | -1    | 1.2433 | -0.1887 | -0.0395 | 2.5244  | -2.5477 |
|             | 1     | 1     | 1     | -1.6044 | -1    | 1.6044 | -0.6750 | -0.0994 | 2.4487  | -2.4648 |
|             | 8     | 1     | 1     | -2.6869 | -1    | 2.6869 | -2.4504 | -0.0289 | 3.9407  | -3.8969 |
|             | 80    | 10    | 1     | -4.6274 | -1    | 4.6274 | -2.8291 | 1.7450  | 3.3223  | -3.9719 |
| $175^\circ$ | 0     | 0     | 1     | -1.8783 | -1    | 1.8783 | -2.4117 | -1.8136 | 7.0139  | -6.8313 |
|             | 0     | 1     | 1     | -0.9772 | -1    | 0.9772 | 0.0574  | 0.2764  | 3.6476  | -3.6691 |
|             | 1     | 1     | 1     | -1.3826 | -1    | 1.3826 | -0.2979 | -0.0179 | 2.2831  | -2.3104 |
|             | 8     | 1     | 1     | -2.7589 | -1    | 2.7589 | -2.5616 | -0.0060 | 4.0570  | -4.0093 |
|             | 80    | 10    | 1     | -4.7415 | -1    | 4.7415 | -2.9298 | 1.8284  | 3.4246  | -4.1005 |



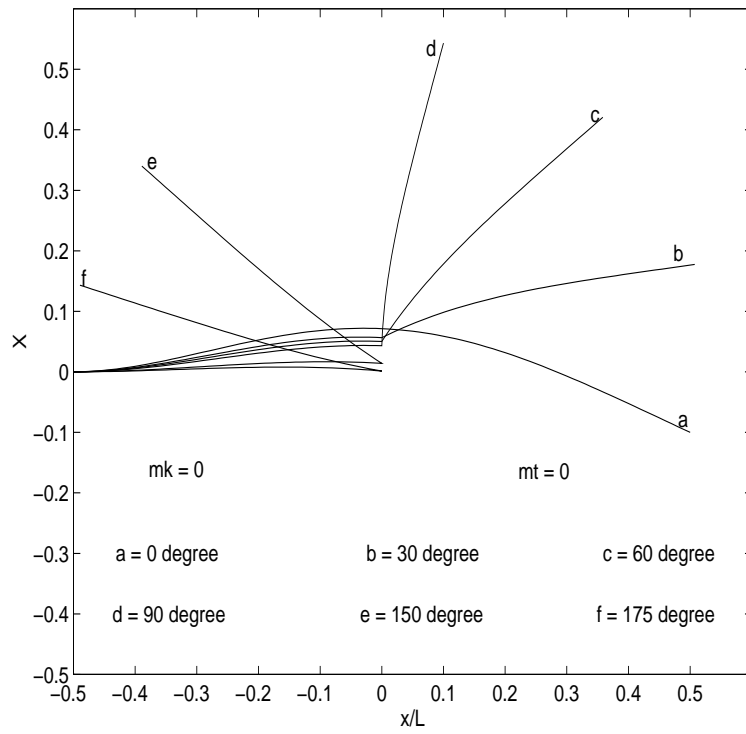


Figure 9: Mode 2 for  $m_k = m_t = 0$

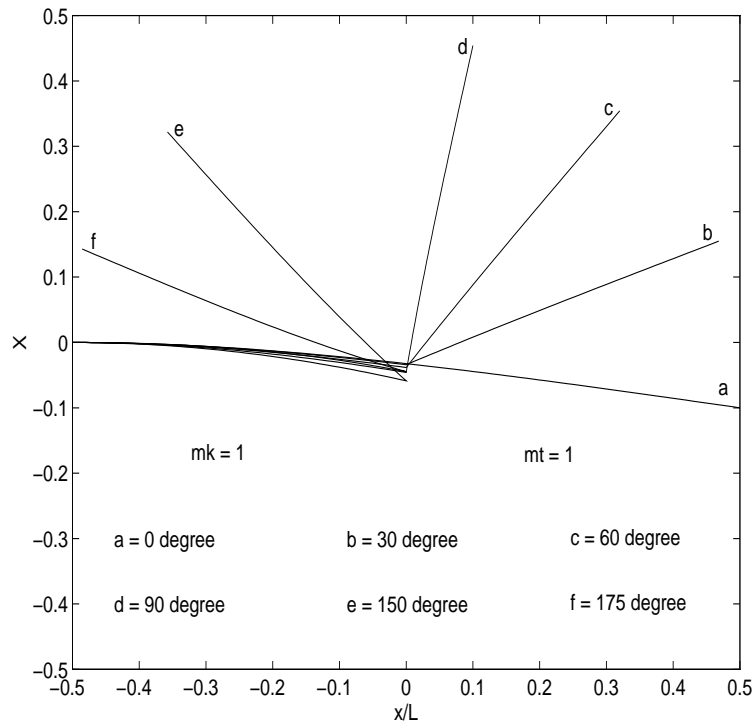


Figure 10: Mode 1 for  $m_k = m_t = 1$

Table 4: VIBRATION AMPLITUDE RATIO

|       |       |             | MODE 1     | MODE 1 | MODE 2     | MODE 2   |
|-------|-------|-------------|------------|--------|------------|----------|
| $m_k$ | $m_t$ | $\delta$    | ANALYTICAL | FEM    | ANALYTICAL | FEM      |
| 0     | 0     | $0^\circ$   | 2.9453     | 2.9497 | -1.4012    | -1.3777  |
| 0     | 1     | -           | 3.1494     | 3.1488 | -0.2093    | -0.2070  |
| 1     | 1     | -           | 3.0878     | 3.0885 | -0.4799    | -0.4769  |
| 8     | 1     | -           | 2.8419     | 2.8425 | -2.6178    | -2.6085  |
| 80    | 10    | -           | 2.8299     | 2.8300 | -2.8034    | -2.8000  |
| 0     | 0     | $30^\circ$  | 2.7819     | 2.8184 | -1.7700    | -1.4938  |
| 0     | 1     | -           | 3.0008     | 3.0301 | -0.3940    | -0.3264  |
| 1     | 1     | -           | 2.9387     | 2.9624 | -0.6910    | -0.5976  |
| 8     | 1     | -           | 2.6938     | 2.7036 | -2.9717    | -2.8485  |
| 80    | 10    | -           | 2.6834     | 2.6906 | -3.1472    | -3.0568  |
| 0     | 0     | $60^\circ$  | 2.4288     | 2.4599 | -1.9910    | -1.8095  |
| 0     | 1     | -           | 2.6890     | 2.7142 | -0.5403    | -0.5204  |
| 1     | 1     | -           | 2.6061     | 2.6275 | -0.8870    | -0.8508  |
| 8     | 1     | -           | 2.3121     | 2.3208 | -3.6031    | -3.5403  |
| 80    | 10    | -           | 2.3002     | 2.3068 | -3.8265    | -3.7940  |
| 0     | 0     | $90^\circ$  | 1.9483     | 1.9717 | -2.3143    | -2.2273  |
| 0     | 1     | -           | 2.3206     | 2.3366 | -0.6319    | -0.6575  |
| 1     | 1     | -           | 2.1798     | 2.4078 | -1.0734    | -1.0854  |
| 8     | 1     | -           | 1.7799     | 1.7869 | -4.7490    | -4.7148  |
| 80    | 10    | -           | 1.7668     | 1.7722 | -5.0571    | -5.0519  |
| 0     | 0     | $150^\circ$ | 0.8629     | 1.1705 | -7.1548    | -2.6714  |
| 0     | 1     | -           | 2.5030     | 2.8752 | -0.3017    | -0.1662  |
| 1     | 1     | -           | 1.7019     | 1.9521 | -1.0045    | -0.8056  |
| 8     | 1     | -           | 0.7895     | 0.8015 | -10.6223   | -9.8592  |
| 80    | 10    | -           | 0.7873     | 0.7949 | -10.7502   | -10.2860 |
| 0     | 0     | $175^\circ$ | 0.5540     | 1.3360 | -74.3250   | -1.5727  |
| 0     | 1     | -           | 3.7362     | 3.8643 | -0.03610   | -0.0231  |
| 1     | 1     | -           | 2.2342     | 2.3500 | -0.5075    | -0.4419  |
| 8     | 1     | -           | 0.6362     | 0.6512 | -12.7434   | -12.3061 |
| 80    | 10    | -           | 0.6362     | 0.6381 | -12.6762   | -12.5252 |

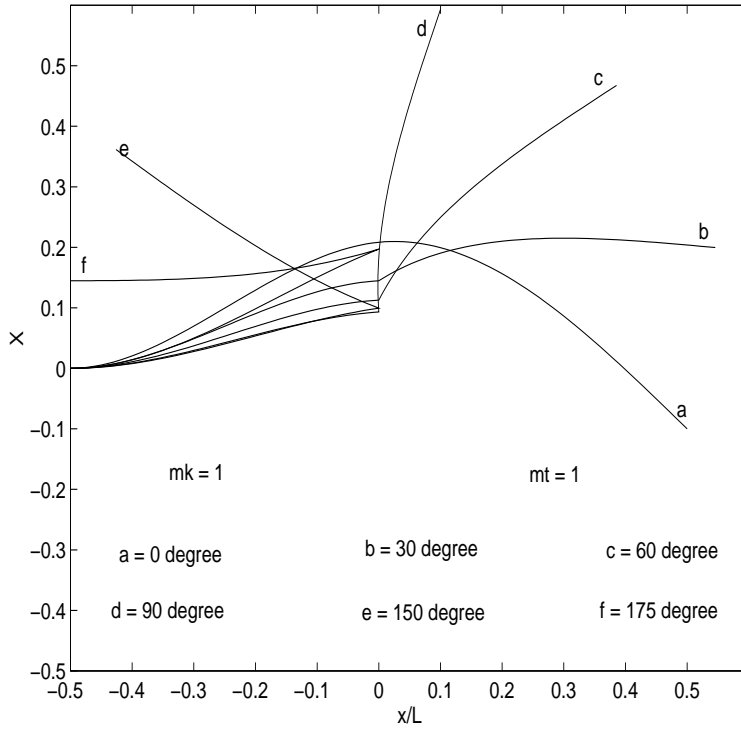


Figure 11: Mode 2 for  $m_k = m_t = 1$

## Bending Moments

The static bending moment at the support can be calculated using equation (16). The dynamic moment per unit tip deflection is given by  $3(EI/L^2)D_s$ . Hence the ratio of dynamic to static bending moment can be calculated for any particular configuration. It may be noted that this ratio becomes infinite for  $\delta = \pi$ , even though the dynamic moment remains finite, equal to  $3(EI/L^2)D_s$ . Multiplying the dynamic moment at the support by  $D_k$  gives the dynamic moment at the kink. The dynamic moment at the support for a straight beam in mode 1 is shown in Figure 12. The kink mass,  $m_k$  is varied between 0 and 80. The tip mass,  $m_t$  is varied between 0 and 10. The 3-D surface has a maximum elevation of 1.6 for  $m_k = 80$  and  $m_t = 0$  i.e. for negligible tip mass. When the kink mass becomes negligible, the dynamic factor becomes unity for  $m_t = 10$  and  $m_k = 0$  along the axis of  $m_k = 0$ . The dynamic factor increases from its unit value for large  $m_t$  to a maximum value of 1.17 for  $m_k = m_t = 0$  corresponding to a straight beam without attached masses. This particular value of  $D_s = 1.17$  is obtained for a fixed ratio of  $\frac{m_k}{m_t} = 3.8$ . For this particular mass ratio, therefore, the dynamic moment at the support is invariant as shown by the line AB.

The above observation can be partially explained using the discrete model outlined in section 2. According to equation (22), the dynamic moment per unit tip deflection is an explicit function of the mass ratio ( $\frac{m_k}{m_t}$ ), and, for  $\frac{m_k}{m_t} = 3.8$ , there is no change in  $M_s$ . For mass ratios greater than

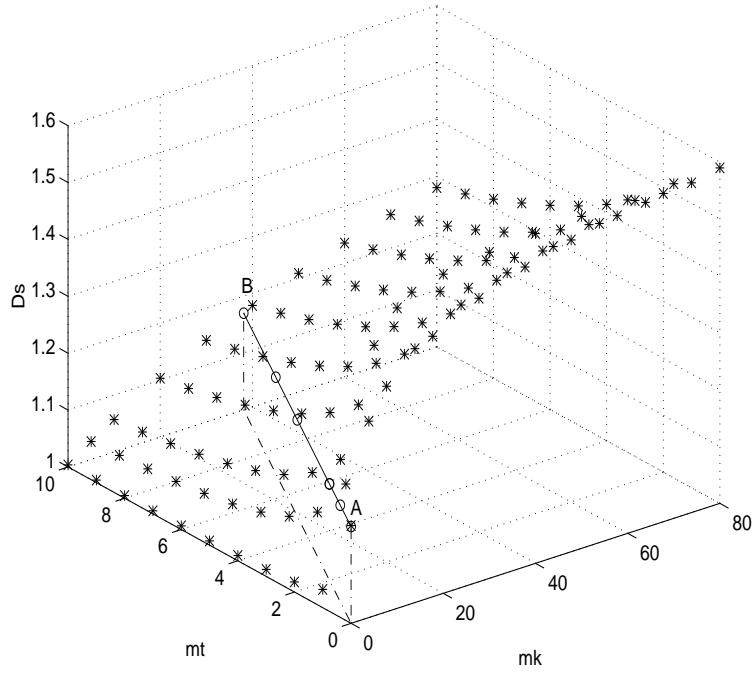


Figure 12: Dynamic moment for straight beam in mode 1

3.8, the dynamic moment factor increases towards the maximum value of 1.6 depending on the value of  $m_k$ . For mass ratios less than 3.8, the dynamic factor decreases towards the minimum value of 1 as shown.

Table 5 gives the bending moments at the kink and at the support. This information is useful to design the cross sectional dimensions of the links of a flexible manipulator once the tip displacement is specified. In general, the bending moment at the support is more than that at the kink in mode 1. However, as the kink angle becomes more than  $\pi/2$ , there is a reversal in the trend for small values of  $m_k$  and  $m_t$ . Eventually at  $\delta = \pi$ , the bending moment at the kink becomes many times larger than the value at the support.

## 5 Conclusion

This paper deals with the free vibration characteristics of a kinked cantilever beam carrying discrete masses. Euler beam theory is used to obtain natural frequencies, mode shapes and static and dynamic bending moments. The presence of masses at the tip and kink significantly alters the natural frequencies, mode shapes and bending moments in a kinked beam. The results obtained in this paper are useful for analysis and design of control schemes for flexible manipulators, or for predicting seismic response of two-storied structures. In particular, the dynamic moment factors

Table 5: BENDING MOMENTS

|       |       |          | MODE 1          | MODE 1  | MODE 1   | MODE2           | MODE 2   | MODE 2  |
|-------|-------|----------|-----------------|---------|----------|-----------------|----------|---------|
| $m_k$ | $m_t$ | $\delta$ | $\hat{M}_{dyn}$ | $D_s$   | $D_k$    | $\hat{M}_{dyn}$ | $D_s$    | $D_k$   |
| 0     | 0     | 0°       | -3.5160         | -1.1720 | 0.3395   | 22.0334         | 7.3445   | -0.7137 |
| 0     | 1     | -        | -3.0965         | -1.0322 | 0.4659   | 107.1191        | 35.7064  | -0.6137 |
| 1     | 1     | -        | -3.2262         | -1.0754 | 0.4132   | 47.3841         | 15.7947  | -0.8364 |
| 8     | 1     | -        | -3.8057         | -1.2686 | 0.2215   | 11.4306         | 3.8102   | -1.1712 |
| 80    | 10    | -        | -3.8402         | -1.2801 | 0.2087   | 10.7814         | 3.5938   | -1.2031 |
| 0     | 0     | 30°      | -3.7648         | -1.2549 | -0.3134  | 17.2794         | 5.7598   | -0.8713 |
| 0     | 1     | -        | -3.2659         | -1.0886 | -0.4534  | 56.0590         | 18.6863  | -0.7881 |
| 1     | 1     | -        | -3.4085         | -1.1362 | -0.4002  | 33.1692         | 11.0564  | -0.8816 |
| 8     | 1     | -        | -4.0335         | -1.3445 | -0.2113  | 10.3283         | 3.4428   | -1.1939 |
| 80    | 10    | -        | -4.0661         | -1.3554 | -0.1999  | 9.8329          | 3.2776   | -1.2219 |
| 0     | 0     | 60°      | -4.3044         | -1.4348 | -0.3227  | 14.7938         | 4.9313   | -0.9339 |
| 0     | 1     | -        | -3.5771         | -1.1924 | -0.5007  | 39.2978         | 13.0993  | -0.7930 |
| 1     | 1     | -        | -3.8013         | -1.2671 | -0.4277  | 25.1528         | 8.3843   | -0.8740 |
| 8     | 1     | -        | -4.7241         | -1.5747 | -0.2000  | 8.7789          | 2.9263   | -1.2208 |
| 80    | 10    | -        | -4.7690         | -1.5897 | -0.1881  | 8.3690          | 2.7897   | -1.2483 |
| 0     | 0     | 90°      | -5.3640         | -1.7880 | -0.3353  | 12.2433         | 4.0811   | -0.9726 |
| 0     | 1     | -        | -5.1032         | -1.7011 | -0.3463  | 31.2866         | 10.4289  | -0.7331 |
| 1     | 1     | -        | -4.4333         | -1.4778 | -0.4905  | 19.7541         | 6.5847   | -0.8340 |
| 8     | 1     | -        | -6.2030         | -2.0677 | -0.1770  | 7.1373          | 2.3791   | -1.2751 |
| 80    | 10    | -        | -6.2742         | -2.0914 | -0.1654  | 6.8291          | 2.2764   | -1.3032 |
| 0     | 0     | 150°     | -13.4840        | -4.4947 | -0.1460  | 6.0608          | 2.0203   | -1.3482 |
| 0     | 1     | -        | -2.2366         | -0.7455 | -2.3108  | 51.8472         | 17.2824  | -0.4202 |
| 1     | 1     | -        | -4.9191         | -1.6397 | -0.8821  | 17.8500         | 5.9500   | -0.6364 |
| 8     | 1     | -        | -14.5509        | -4.8503 | -0.0933  | 4.8344          | 1.6115   | -1.5205 |
| 80    | 10    | -        | -14.5771        | -4.8590 | -0.0916  | 4.7550          | 1.5850   | -1.5292 |
| 0     | 0     | 175°     | -22.9307        | -7.6436 | -0.0205  | 4.0924          | 1.3641   | -1.8459 |
| 0     | 1     | -        | -0.2359         | -0.0786 | -25.3771 | 408.9152        | 136.3051 | -1.8459 |
| 1     | 1     | -        | -2.7272         | -0.9091 | -1.9628  | 31.1179         | 10.3726  | -0.4496 |
| 8     | 1     | -        | -18.1914        | -6.0638 | -0.0784  | 4.5742          | 1.5247   | -1.5767 |
| 80    | 10    | -        | -18.1526        | -6.0509 | -0.0786  | 4.5192          | 1.5064   | -1.5797 |

provide useful guidelines in design for practical problems. Similar analysis can be extended to composite beams or multi-link configurations. Finally, this paper highlights the utility of a simple discrete model of a kinked cantilever model which leads to a better understanding of the results obtained from numerical and analytical models.

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Appendix: Elements of the 8x8 matrix F(KL) in eqn(8)

$$\begin{aligned}
& a(1, 1) = 1; a(1, 2) = 0; a(1, 3) = 1; a(1, 4) = 0; a(1, 5) = a(1, 6) = 0; a(1, 7) = a(1, 8) = \\
& 0; a(2, 1) = 0; a(2, 2) = 1; a(2, 3) = 0; a(2, 4) = 1; a(2, 5) = 0; a(2, 6) = 0; a(2, 7) = 0; a(2, 8) = \\
& 0; a(3, 1) = \cos(0.5 * y_j) * \cos(\delta); a(3, 2) = \sin(0.5 * y_j) * \cos(\delta); a(3, 3) = \cosh(0.5 * y_j) * \\
& \cos(\delta); a(3, 4) = \sinh(0.5 * y_j) * \cos(\delta); a(3, 5) = -\cos(0.5 * y_j); a(3, 6) = -\sin(0.5 * y_j); a(3, 7) = \\
& -\cosh(0.5 * y_j); a(3, 8) = -\sinh(0.5 * y_j); a(4, 1) = -\sin(0.5 * y_j); a(4, 2) = \cos(0.5 * y_j); a(4, 3) = \\
& \sinh(0.5 * y_j); a(4, 4) = \cosh(0.5 * y_j); a(4, 5) = \sin(0.5 * y_j); a(4, 6) = -\cos(0.5 * y_j); a(4, 7) = \\
& -\sinh(0.5 * y_j); a(4, 8) = -\cosh(0.5 * y_j); a(5, 1) = -\cos(0.5 * y_j); a(5, 2) = -\sin(0.5 * y_j); a(5, 3) = \\
& \cosh(0.5 * y_j); a(5, 4) = \sinh(0.5 * y_j); a(5, 5) = \cos(0.5 * y_j); a(5, 6) = \sin(0.5 * y_j); a(5, 7) = \\
& -\cosh(0.5 * y_j); a(5, 8) = -\sinh(0.5 * y_j); a(6, 1) = \sin(0.5 * y_j) + m_{ek} * y_j * \cos(0.5 * y_j); a(6, 2) = \\
& -\cos(0.5 * y_j) + m_{ek} * y_j * \sin(0.5 * y_j); a(6, 3) = \sinh(0.5 * y_j) + m_{ek} * y_j * \cosh(0.5 * y_j); a(6, 4) = \\
& \cosh(0.5 * Y) + m_{ek} * y_j * \sinh(0.5 * y_j); a(6, 5) = -\sin(0.5 * y_j) * \cos(\delta); a(6, 6) = \cos(0.5 * y_j) * \\
& \cos(\delta); a(6, 7) = -\sinh(0.5 * y_j) * \cos(\delta); a(6, 8) = -\cosh(0.5 * y_j) * \cos(\delta); a(7, 1) = 0; a(7, 2) = \\
& 0; a(7, 3) = 0; a(7, 4) = 0; a(7, 5) = \cos(y_j); a(7, 6) = \sin(y_j); a(7, 7) = -\cosh(y_j); a(7, 8) = \\
& -\sinh(y_j); a(8, 1) = 0; a(8, 2) = 0; a(8, 3) = 0; a(8, 4) = 0; a(8, 5) = \sin(y_j) + m_{et} * y_j * \cos(y_j); a(8, 6) = \\
& -\cos(y_j) + m_{et} * y_j * \sin(y_j); a(8, 7) = \sinh(y_j) + m_{et} * y_j * \cosh(y_j); a(8, 8) = \cosh(y_j) + m_{et} * y_j * \\
& \sinh(y_j);
\end{aligned}$$